

THERMOREFLEX™ COLOR

SPECIFICATIONS

Composition	Average Thickness	Carrier	Certifications
PU	160-190 microns	Adhesive polyester	REACH n° 1907/2006/EU

APPLICATION INSTRUCTIONS

Applies on	SUGGESTED CUTTING SETTINGS			TRANSFER SETTINGS			
cotton, polyester, poly/cotton blends (not suited for treated and dye sublimated textiles)	Blade	Pressure	Speed	Time	Temperature	Pressure	Peel
	45°	from 70 to 100 with new blade, 110 with used blade	20 cm/sec	5+10 seconds	155°C (311°F)	Medium (2,5/3,5 bar)	warm

- Mirror cut the design
- Weed excess material
- Place the design on the garment
- Transfer for 5" under suggested conditions
- Remove the carrier in warm conditions
- Cover with baking paper
- Press another 10" for final fixing

PRODUCT HIGHLIGHTS

- Easy to cut and weed
- Adhesive carrier helps cutting small details
- 8 colors available

NOTE: We highly recommend to perform a test before launching a production

CARE AND WASHING RECOMMENDATIONS

Washing	Ironing	Tumble dry	Dry cleaning	Storage Shelf Life	Storage Temperature	Storage Conditions	Position
Up to 60°C, best inside-out	YES best inside-out	YES (cotton cycle)	NO	Up to 2 years	Between 18°C and 26°C	Away from sunlight and dust	Vertical

- Wait 24 hours after the application before the first wash
- Respect the textile recommendations
- Do not bleach or use aggressive chemical agents

This document can be subject to variations. Updated versions are available on www.siser.com
For further information, please contact our sales office: info@siser.it



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r.e.a. vi 171856
reg. imp. vi n° 14971
c.s. € 103.300 i.v.
p.iva 01591490246

