

Product Description

ORALITE® reflective film series 5650E RA Fleet Marking Grade is a tough weather & solvent resistance product which boasts high flexibility combined with excellent corrosion resistance. The material is plotter cuttable and is developed especially for high-quality commercial and fleet livery to produce lettering, markings and decorations for permanent applications. The material can be applied to moderately curved surfaces with rivets or corrugated substrates, due to its special cast PVC construction. The Rapid Air® construction allows easy application.

ORALITE® 5650E RA is composed of catadioptric glass beads which are embedded in a transparent layer of plastic material (design A, formerly Type I).

Retroreflectivity

ORALITE® 5650E RA meets the performance requirements of ECE 104 class E. Typical values of retroreflection as shown in table 1 are complied with when measured in accordance with the corresponding specifications using CIE standard illuminant A, and the provisions of CIE No.54.2.

Colour

ORALITE® 5650E RA is available in 11 different colours. ORALITE® 5650E RA-070 displays a black colour at daylight. When being illuminated in darkness, it appears silver to silver-grey. The colour specifications measured in accordance with CIE No. 15.2 are listed in table 2.

Adhesive

The adhesive consists of a solvent polyacrylate, permanent pressure sensitive adhesive. The product features a low initial tack and a positionable adhesive due to the *RapidAir*® Technology. The release paper (145 g/m²) has a PE coating applied to silicone-coated paper on either side. As the product and batch number are applied to the silicone-coated paper, all production parameters and raw materials can be completely traced.

Application/Processing

ORALITE® 5650E RA Fleet Marking Grade was especially developed for high-quality commercial and fleet livery. Surfaces to which the material will be applied must be thoroughly cleaned from dust, grease or any contamination which could affect the adhesion of the material. Freshly lacquered or painted surfaces should be completely cured. The compatibility of selected lacquers and paints should be tested by the user, prior to application of the material. The self-adhesive reflective material can only be used for dry application. For other applications the user is fully responsible for evaluating the suitability of the product, and for any risks associated with that use.

ORALITE® 5650E RA can be screen printed with ORALITE® 5018 screen printing ink or inkjet printed with solvent based inks, UV- or Latex inks. Please refer to the chosen ink manufacturer's instructions to determine if an application laminate is required. If required, it is recommended that the material is laminated with ORALITE® 5051, ORAGUARD® 289F, ORAGUARD® 290F or ORAGUARD® 293F in order to provide increased UV protection.

While the use of heat will help to partially remove the product, a solvent based adhesive remover will be required to completely remove residual adhesive/product.

Please refer to the Practical Information published by Orafol for full instructions or contact your ORAFOL Reflective Solutions Division representative for advice relating to the above.

Note: All ORALITE® products are manufactured within an ISO 9001:2008 controlled manufacturing environment and batch traceability is possible on the basis of the roll number.

Product Data

Maximum Values for the coefficient of retroreflection (according to ECE 104, material class E):

Table 1 – Specific coefficient of retroreflection in cd/(lx m ²)				
Observation angle	0.33°			
Entrance angle	5°	30°	40°	60°
All colours	50	21.7	12.3	1.7

Colour specification limits at daylight (new sheeting, measured in accordance with CIE No. 15.2):

Table 2 – Chromaticity coordinates									
Colours	1		2		3		4		Luminance Factor β
	x	y	x	y	x	y	x	y	
white (010)	0.305	0.315	0.335	0.345	0.325	0.355	0.295	0.325	≥ 0.35
yellow (020)	0.494	0.506	0.470	0.480	0.513	0.437	0.545	0.455	≥ 0.27
red (030)	0.735	0.265	0.700	0.250	0.607	0.343	0.655	0.345	≥ 0.05
orange (035)	0.631	0.369	0.552	0.359	0.506	0.404	0.570	0.430	≥ 0.12
blue (050)	0.100	0.109	0.146	0.156	0.183	0.115	0.137	0.038	≥ 0.01
green (060)	0.007	0.703	0.216	0.448	0.147	0.400	0.018	0.454	≥ 0.04
black (070)	0.385	0.355	0.300	0.270	0.260	0.310	0.345	0.395	$0 \geq \beta \geq 0.03$
azure (084)	0.120	0.125	0.160	0.120	0.160	0.480	0.160	0.460	≥ 0.03
gold (091)	0.460	0.440	0.480	0.440	0.480	0.420	0.460	0.420	≥ 0.16
lemon (213)	0.395	0.515	0.450	0.460	0.495	0.502	0.423	0.574	≥ 0.16
ruby (364)	0.710	0.290	0.610	0.300	0.569	0.341	0.655	0.345	≥ 0.03

Physical and Chemical Properties

Thickness* (without protective paper)	150 micron (5.9 mils)
Temperature resistance**	adhered to aluminium, -50° C to +95° C (-58°F to 203° F)
Adhesive power*¹ (FINAT-TM1 after 24h)	adhered to stainless steel: 18 N/25 mm (1 inch) adhered to acrylic coating: 14 N/25 mm (1 inch)
Shelf life***	2 years
Application temperature	> +15° C (+60° F)
Service life by specialist application** under vertical outdoor exposure	7 years

* Average value ** standard central European climate *** in original packaging, at 20°C and 50% relative humidity ¹180° Peel @ 300mm (12") /min

Note: Values stated in SI units are to be regarded as standard. The values in parentheses are conversions and shall not be considered as the standard, as these values maybe approximate.

IMPORTANT NOTE

All ORAFOL products are subject to careful quality control throughout the entire manufacturing process, and it is ensured that they are of merchantable quality and free from manufacturing defects. The information published is based on our analyses and studies and does not constitute any warranted properties or any agreement as to quality. Due to the diverse possibilities of use of ORAFOL products and the constant development of new applications, the buyer should carefully consider the suitability and performance of the product for the respective purpose; it bears all risks associated with such use. No warranty is given for purposes other than those listed in the Technical Data Sheet or for applications that are not processed in accordance with ORAFOL's processing instructions.

The durability of the end product depends upon a variety of factors, including but not limited to substrate selection and preparation, compliance with the recommended application guidelines, geographical area, exposure conditions and maintenance of the ORAFOL material and of the end product. Product defects caused by the substrate or improper surface preparation do not lie within ORAFOL's sphere of responsibility.

When using ORAFOL products, the pertinent national regulations are to be observed. ORAFOL recommends that you obtain the current stipulations from your local authority and ensure that the product meets these requirements. Please contact ORAFOL for further information.

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