

**Product Datasheet / Edition 11/17 / Replaces Edition 02/12**

**Characteristics:**

<b>Application</b>	KAPA@tex is a UV-curing ink and solvent ink printable board in canvas optics.
<b>Sheet construction</b>	sandwich element with PUR rigid foam core. The paper facing are structured and coated with latex binders.
<b>Behaviour in external conditions</b>	The board is not flame retardant. The foam shows no water absorption, only the cut cells. The layer is not resistant against water/humidity.
<b>Chemical effects</b>	The foam is resistant against nearly all solvents and glues. For glues with toluol please make trials. The layers can be processed with standard glues and inks.
<b>Behaviour against thermal effects</b>	Sheet processing temperature Continuous Td = -20°C up to 100°C Short-term Tk = up to 130°C
<b>Additional compliance to following standards</b>	DIN ISO 9001:2008  DIN ISO 14001:2004  BS OHSAS 18001:2007 (Development, manufacturing and sales of lightweight boards and PUR-forming parts)

For more information please see [www.display.3AComposites.com](http://www.display.3AComposites.com)  
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**Technical Data:**

Attribute	Value		Tolerance	Unit	Method
Thickness	5	10	$\pm 0,6$	mm	KAPA-Meth.
Density	47	45	$\pm 3$	kg/m <sup>3</sup>	KAPA-Meth.
Weight per unit area	695	910		g/m <sup>2</sup>	KAPA-Meth.
Fire classification	B3				DIN 4102
Compression strength 10% compression set	~0,2	~0,4		N/mm <sup>2</sup>	DIN 53421
Memory effect 10% compression set	~96	~97		%	DIN 53421
Elastic modulus (E-Modul)	~2,8	~5,8		N/mm <sup>2</sup>	DIN 53421
Bending strength	~2,6	~1,5		N/mm <sup>2</sup>	DIN 53423
Closed cell structure	> 95				KAPA-Meth.
pH-value	8,5 (acid-free)				DIN 53124
CIE lab value (approx. values)	L 94 (a=-0,8 b=+3,6)				MINOLTA

**For available sizes please see delivery programme.**

**Tolerances:**

Width		$\pm 1$ mm	
Length	< 2400	$\pm 1$ mm	
	> 2400	- 1 + 10 mm	
Right angle		$\pm 1$ mm / m	

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